



Distribution & Fulfillment Operations Expansion

Rotary now achieves 99.6% order accuracy while providing same-day shipping. As a result of the solution, they have experienced a 25% reduction in picking hours, setting new daily and monthly records. They also no longer need temporary staff for the busy summer season.



PROJECT OBJECTIVES:

Automate 250,000 square foot distribution system while also being positioned for future growth and expansion

- Decrease order cycle time
- Increase order accuracy and throughput
- Achieve faster order shipping times and reduce shipping costs
- Improve inventory control, visibility, and security

KEY FINDINGS FROM ETi ON SITE ASSESSMENT AT ROTARY:

- Fast growing distribution center needing automated solution
- Order fulfillment was limited by manpower
- Existing facility and storage space at capacity

SMART SYSTEMS SOLUTIONS FOR ROTARY:

ETi designed a state-of-the-art system combined with voice pick and conveyors

- Split-case order picking, pick-to-order, multi-case orders and a new loading area
- Sortation system
- Overflow storage
- Real time data management for reporting and tracking
- Warehouse controls system
- Large mezzanine to optimize space limitations by taking advantage of vertical space

SYSTEM INSTALLATION & IMPLEMENTATION:

- 4 month implementation time while remaining operational

ROTARY CORP DETAILS:

- Business Category: Parts, tools and accessories for outdoor power equipment
- Location: Glennville, GA
- Website: www.rotarycorp.com

Industry Consultant:

Blue Horseshoe Solutions

Smart Systems Solutions™



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